

# **TECHNICAL REPORT FOR EU TYPE-EXAMINATION CERTIFICATE** of Personal Protective Equipment (PPE)

EU TYPE EXAMINATION No:		: APPLICATION DATE:	10/05/2023	
UE-000399/00		DATE OF ISSUE:	05/10/2023	
APPLICANT:		s Europe B.V. nweg 18, 4612 RC Bergen op Zoom, The Netherl	lands	
PPE TYPE:	Golder	n brown clothing – aprons with sleeves		
REFERENCE (PPE):	44-284	17, 44-2800, 44-2828 and 44-2836		
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	AN	INEX EU Type-Examination Certificate		



# 1. PPE IDENTIFICATION

# 1.1 Description and photograph

Shoulder apron with sleeves made with brown split leather, that fastens over the back with yellow trims and red strap with plastic buckles.

The variants can be the cape sleeve 44-2800 attached to the apron 44-2828 or 44-2836, fastened with metal buttons covered externally and internally by means of an insolating plastic and leather.



## 1.2 Description of the components

PPE components according to the information supplied by the manufacturer:

- Split leather in brown and grey colour, 100% split cow-hide.
- Fabric strap, red.
- Yellow trim with plastic buckle.
- Metal buttons.



# 1.3 Sizes

The size chart supplied by the manufacturer:

SIZE	Length (cm)	Wide (cm)	SIZE	Chest girth (cm)
44-2847 – M		53	44-2800 – L	112
44-2847 – L	92	58	44-2800 – XL	124
44-2847 – XL		63	44-2800 – XXL	136

SIZE	Length (cm)	Wide (cm)
44-2828	71	56
44-2836	91	56

SIZE	User chest girth (cm)	User height (cm)
44 / S	98	166-170
48/M	100	171-176
52 /L	112	177-182
56 / XL	124	183-187
60 / XXL	136	188-192
64 / XXXL	148	193-196
66 / XXXXL	160	197-200

## 1.4 Samples given for certification

On date 27<sup>th</sup> of March of 2023, one PPE of each type arrived at the laboratory. On date 27<sup>th</sup> of July of 2023, one piece of split leather arrived at the lab.

## 2. CERTIFICATION SCOPE

• EN ISO 13688:2013 and EN ISO 13688:2013/A1:2021 Protective clothing – General requirements.

This International Standard is only intended to be used in combination with other standards containing requirements for specific protective performance and not on stand- alone basis.

• EN ISO 11611:2015 Protective clothing for use in welding and allied processes

For the protection of the user body (except head, hands, and feet) against the following risks:

- Risk of burning due to contact with small splashes of molten metal.
- Risk of burning due to a short exposure to limited flame.
- Risk of burning due to radiant heat.
- Risk of short electric discharge.



# 3. DOCUMENTATION SUBMITTED

Technical documentation, including the next points:

- Complete description of the PPE and of its intended use
- Assessment of the risks against which the PPE is intended to protect
- List of the essential health and safety requirements that are applicable
- Design and manufacturing drawings and schemes of the PPE and of its components and explanations
- Reference of the harmonized standards and/ or other technical specifications
- Reports on the tests carried out to verify the conformity of the PPE
- A description of the means used by the manufacturer during the production (Module C)
  - Manufacturer's instructions
  - Marking
  - Declaration of conformity

# 4. RELATIONSHIP BETWEEN THIS EUROPEAN STANDARD AND ANNEX II OF REGULATION (EU) 2016/425 ON PPE

Essential Health and Safety Requirements, according to Annex II of Regulation (UE) 2016/425	Clause(s) / sub-clause(s) of the standard EN ISO 13688:2013/A1:2021	Result	
1.2.1 Absence of risk and other inherent nuisance factors		Meet	$\boxtimes$
	5.3	Not meet	
		Not applicable	
1.2.1.1 Suitable constituent materials		Meet	$\boxtimes$
	4.2	Not meet	
		Not applicable	
1.2.1.2 Satisfactory Surface condition of all PPE parts in		Meet	$\boxtimes$
contact with the user	4.4	Not meet	
		Not applicable	
1.4 Manufacturer's instructions and information		Meet	$\boxtimes$
	8	Not meet	
		Not applicable	
2.12 PPE bearing one or more identification markings or		Meet	$\boxtimes$
indicators directly or indirectly relating to health and safety	6; 7	Not meet	
		Not applicable	

EN ISO 13688:2013 y EN ISO 13688:2013/A1:2021 Protective clothing – General requirements. ٠



# • EN ISO 11611:2015 Protective clothing for use in welding and allied processes

Essential requirements of Annex II of the EU Directive 89/686/EEC <sup>(1)</sup>	Clause(s) / sub-clause(s) of the standard EN ISO 11611:2015	Result	
1.2.1. Absence of inherent risk and other nuisance factors		Meet	$\boxtimes$
	4.1; 4.2; 4.3; 4.5; 4.6; 4.7; 6.6; 6.10 y 6.11	Not meet	
	0.11	Not applicable	
1.3.1 Adaptation of PPE to user morphology		Meet	$\boxtimes$
	4.4	Not meet	
		Not applicable	
1.4 Manufacturer's instructions and information		Meet	$\boxtimes$
	5.2; 8	Not meet	
		Not applicable	
2.4 PPE subject to ageing		Meet	
	5.3	Not meet	
		Not applicable	$\boxtimes$
1.3.2 Lightness and strength		Meet	$\boxtimes$
	6.2; 6.3; 6.4 y 6.5	Not meet	
		Not applicable	
3.6.1 PPE constituent materials and other components		Meet	$\boxtimes$
	6.7; 6.8; 6.9	Not meet	
		Not applicable	
3.6.2 Complete PPE ready for use		Meet	$\boxtimes$
	6.8; 6.9	Not meet	
		Not applicable	
1.1.2.2 Classes of protection appropriate to different levels		Meet	$\boxtimes$
of risk	6.1; 6.8 y 6.9	Not meet	
		Not applicable	
2.12 PPE bearing one or more identification markings or		Meet	$\boxtimes$
indicators direct	7	Not meet	
		Not applicable	

# 5. DESIGN EVALUATION

• EN ISO 13688:2013 Protective clothing – General requirements.

Requirement	
After design evaluation according to point 4.3 of EN ISO 13	3688:2013, the PPE is determined to be:
Conforming	$\boxtimes$
Non-conforming	



• EN ISO 11611:2015 Protective clothing for use in welding and allied processes

511:2015, the PPE is determined to be:
$\boxtimes$

# 6. COMFORT EVALUATION

• EN ISO 13688:2013 Protective clothing – General requirements.

Requirement	
After the comfort evaluation according to point 4.4 of EN	I ISO 13688:2013, the PPE is determined to be:
Conforming Non-conforming	

# 7. SIZING EVALUATION

• EN ISO 13688:2013 y EN ISO 13688:2013/A1:2021 Protective clothing – General requirements.

Requirement				
After evaluation of the sizing according to point 6 and Annex D of Standard EN ISO 13688:2013 and EN ISO 13688:2013/A1:2021, it is determined that the PPE is:				
Conforming	$\boxtimes$			
Non-conforming				

# 8. SUMMARY OF RESULTS

LEGEND RESULTS		
M Meet		
NM	Not meet	
NA	Not applicable	
NT	Not tested	



#### EN ISO 13688:2013 and EN ISO 13688:2013/A1:2021 Protective clothing – General • requirements.

Test	BE APLICATED	STANDARD	REQUERIMENTS	REPORT Nº	RESULT
<b>Cr (VI)</b> Innocuousness point 4.2	Each layer of material ( <b>Leather</b> )	ISO 17075-1:2017 or ISO 17075-2:2017	EN ISO 13688:2013/A1:2021, point 4.2, a) Shall not exceed < 3mg/kg	AR-23-YL- 104442-01	М
Nickel Innocuousness point 4.2	All metallic materials which could come in contact with the skin	EN 1811:2011+A1:2015	EN ISO 13688:2013/A1:2021, point 4.2, b) Shall have a release of nickel of less than < 0,5μg/cm² per week.	NA	NA
	Yellow trim	Textile		AR-23-YL- 104442-01	
<b>pH</b> Innocuousness point 4.2	Red strap	ISO 3071:2020	EN ISO 13688:2013/A1:2021, point 4.2 c) Greater than 3 ,5 and less than 9,5	AR-23-YL- 100983-01	м
point 4.2	Split leather	Leather ISO 4045:2018	Greater than 5,5 and less than 5,5	AR-23-YL- 107692-01	
Azo colorants	Yellow trim			AR-23-YL- 104442-01	
which release carcinogenic amines listed Innocuousness point 4.2 Ked strap Split leather	and ISO 14362- po	EN ISO 13688:2013/A1:2021, point 4.2	AR-23-YL- 100983-01	М	
		Shall be no detectable	AR-23-YL- 104442-01		
<b>Confort</b> point 4.4	Protective clothing	EN ISO 13688:2013, point 4.4 and EN 13921	EN ISO 13688:2013, point 4.4 and Annex C	Section 6 of this report	М
Dimensional change due to cleaning after pre- treatment point 5.3	Protective clothing o textile	Washed ISO 5077 Dry cleaned ISO 3175-1	EN ISO 13688:2013 + EN ISO 13688:2013/A1:2021, point 5.3 $\leq \pm 3\%$ (woven) or $\leq \pm 5\%$ (Knitted)	NA	NA
<b>General size</b> designation point 6	Protective clothing	ISO 8559-1:2017, EN ISO 13688:2013 + EN ISO 13688:2013/A1:2021, point 6 and Annex D	EN ISO 13688:2013 + EN ISO 13688:2013/A1:2021, point 6 and Table 1	Section 7 of this report	М
Marking point 7	EN ISO 13688:2013 + EN ISO 13688:2013/A1:2021, point 7 and Annex E			NA	М
Information supplied by the manufacturer point 8	EN ISO 13688:2013 + EN ISO 13688:2013/A1:2021, point 8			NA	М

<sup>(1)</sup>The Azo colorants are tested according to ISO 17234-2:2011 and ISO 17234-1:2020 when leather material.



# • EN ISO 11611:2015 Protective clothing for use in welding and allied processes

TEST	BE APLICATED	STANDARD	REQUIREMENT	REPORT Nº	RESULT
General and design requirements point 4	-	EN ISO 11611:2015, point 4 and EN ISO 13688	EN ISO 11611:2015, point 4	Section 5 of this report	Μ
Pre-treatment (1) point 5.2	Materials / garment	-	EN ISO 11611:2015, point 5.2	NA	NA
Ageing <sup>(1)</sup> point 5.3	Materials / garment	-	EN ISO 11611:2015, point 5.3	NA	NA
Classification point 6.1	Garment	EN ISO 11611:2015	EN ISO 11611:2015, point 6.1, Annex A Class 1 Class 2	NA	Class 2 A1 + A2
<b>Tensile</b> <b>strength,</b> after pre-treatment point 6.2	Leather	ISO 13934-1 (woven) ISO 3376 (leather)	EN ISO 11611:2015, point 6.2 ≥ 400N (woven) ≥ 80N (leather)	AR-23-YL- 107692-01	М
<b>Tear strength,</b> after pre- treatment point 6.3	Leather	ISO 13937-2 (woven) ISO 3377-1 (leather)	EN ISO 11611:2015, point 6.3 Class 1 ≥ 15N Class 2 ≥ 20N	AR-23-YL- 104442-01	М
Burst strength, after pre-treatment	strength, aftermaterialspre-treatmentStructural seams	ISO 13938-1 or ISO 13938-2	EN ISO 11611:2015, point 6.4≥ 100 kPa (50cm²) ≥ 200 kPa (7,3cm²)	NA	NA
point 6.4				NA	NA
Seam strength, after pre-treatment point 6.5	Structural seams of outer materials	ISO 13935-2	EN ISO 11611:2015, point 6.5 ≥ 225 N	AR-23-YL- 104442-01	М
<b>Dimensional</b> <b>change</b> , after pre-treatment point 6.6	Garment or each fabric layer	ISO 5077, point 6.6	EN ISO 11611:2015, point 6.6 ≤ ±3% (woven) ≤ ±5% (knitted)	NA	NA
Limited flame spread of the new material (Procedure A) Outer face point 6.7.2	Leather		EN ISO 11611:2015, point 6.7.2 The flame does not reach the upper or either vertical edge No flaming or molten debris - No hole formation - Afterglow ≤ 2s - Afterflame ≤ 2s	AR-23-YL- 104442-01	M A1
Limited flame spread of the new material (Procedure B) (1) point 6.7.3	Leather	EN ISO 11611:2015, point 6.7.2, 6.7.3 and ISO 15025	EN ISO 11611:2015, point 6.7.3 The flame does not reach the upper or either vertical edge No flaming or molten debris - Afterglow ≤ 2s - Afterflame ≤ 2s	AR-23-YL- 104442-01	M A2
Limited flame spread as received (Procedure A) point 6.7.2	Seams		EN ISO 11611:2015, point 6.7.3 The flame does not reach the upper or either vertical edge No flaming or molten debris	AR-23-YL- 104442-01	M A1

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TEST	<b>BE APLICATED</b>	STANDARD	REQUIREMENT	REPORT Nº	RESULT
Limited flame spread as received (Procedure B) <sup>(1)</sup> point 6.7.3	Seams		- Afterglow ≤ 2s - Afterflame ≤ 2s Seams do not separate	AR-23-YL- 104442-01	M A2
Limited flame spread, as	Hardware		EN ISO 11611:2015, point 6.7.2 The flame does not reach the upper or either vertical edge No flaming or molten debris - Afterglow ≤ 2s - Afterflame ≤ 2s Closure system open at least once	AR-23-YL- 104442-01	M A1
received (Procedure A) point 6.7.2				AR-23-YL- 100983-01	
Small splashes of molten metal, as received point 6.8	Leather Brown	ISO 9150	EN ISO 11611:2015, point 6.8 Class 1: ≥ 15 and < 25 drops Class 2: ≥ 25 drops	AR-23-YL- 104442-01	M Class 2
Heat transfer (radiation), as received point 6.9	Leather Brown	ISO 6942 (Method B)	EN ISO 11611:2015, point 6.9 Class 1: 16 > RHTI 24 ≥ 7 Class 2: RHTI 24 ≥ 16	AR-23-YL- 104442-01	M Class 2
Electrical resistance, as received point 6.10	Leather Brown	EN 1149-2	EN ISO 11611:2015, point 6.10 > 10 <sup>5</sup> Ω	AR-23-YL- 104442-01	Μ
Fat content of leather point 6.11	Leather Brown	ISO 4048:2008	EN ISO 11611:2015, point 6.11 ≤ 15%	AR-23-YL- 104442-01	Μ
Marking point 7	EN	NA	М		
Information supplied by the manufacturer point 8	EN ISO 11611:2015, point 8 + EN ISO 13688, point 8				М



# 9. CONCLUSION

Based on the results obtained in the exams, evaluations, and revisions the following can be deduced:

The PPE type **Golden brown clothing – aprons with sleeves** reference **44-2847**, **44-2800**, **44-2828 and 44-2836** with **Class 2** protection **(A1 + A2)**, classified as Category **II** Individual Protective Equipment and whose characteristics are stated in point 1 of this report, **COMPLIES** with the essential requirements established by Regulation (EU) 2016/425 of 9 March 2016 through the application of the standards and risks as stated in point 2 of this report.

Elche, 5<sup>th</sup> of October 2023

Signature of the conformity evaluator: